TRANSLATION PATENT COOPERATION TREATY PCT INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(PCT Article 36 and Rule 70)

	or agent's file reference 79RM/PJ	FOR FURTHE	R ACTION	See Form PCT/IPEA/416	
		International filing	g date (day/month/year)	Priority date (day/month/year)	
International application No. PCT/FR2004/002450		i		02.10.2003	
		PC) or national classification a			
		C) or national classification a	iid ii C		
C25C	3/14				
Applicant	THITIM DECUTN	rv.			
ALIUM	INIUM PECHIN	1111			
1. T	This report is the international ander Article 35 and transmit	onal preliminary examination nitted to the applicant accordi	report, established by this ng to Article 36.	s International Preliminary Examining Authority	
2. 7	This REPORT consists of a	a total of 8	sheets, includ	ing this cover sheet.	
		anied by ANNEXES, compris	ing:		
		olicant and to the Internationa	_	sheets, as follows:	
;	- about of	the description claims and/or	drawings which have beer	amended and are the basis for this report and/or	
	sheets of sheets con Instruction	ntaining rectifications authori	zed by this Authority (see I	Rule 70.16 and Section 607 of the Administrative	
	sheets wh	nich supersede earlier sheets,	but which this Authority of	onsiders contain an amendment that goes beyond	
	the disclo	osure in the international app	lication as filed, as indicat	ed in item 4 of Box No. I and the Supplemental	
		ernational Bureau only) a tota	1 -f (indicate type and num	her of electronic carrier(s))	
	b (sent to the Inte	ernational Bureau only) a loca			
				, containing a sequence listing and/or tables	
		n computer readable form on ne Administrative Instructions		plemental Box Relating to Sequence Listing (see	
4.	This report contains indica	ations relating to the following	g items:		
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	$\overline{}$	Basis of the report			
	=	Priority			
	Box No. III	Non-establishment of opinion	with regard to novelty, inv	entive step and industrial applicability	
		Lack of unity of invention			
	ROX MO. A	Reasoned statement under Art citations and explanations sup	porting such statement	कारोंक, imentive अस्कृ का industrial applicability;	
	Box No. VI	Certain documents cited			
-	-	Certain defects in the internat	ional application		
1	Box No. VIII	Certain observations on the in	ternational application		
Date of s	ubmission of the demand		Date of completion o	f this report	
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Name and mailing address of the IPEA/EP			Authorized officer		
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Facsimile	e No		Telephone No.		

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Box	x No. I Basis of the report		
1.	With regard to the language, this report is based on the internation indicated under this item.	nal application in the language in	which it was filed, unless otherwise
	This report is based on translations from the original langua which is the language of a translation furnished for the purp		,
	international search (Rule 12.3 and 23.1(b))		
	publication of the international application (Rule 12.4))	
	international preliminary examination (Rule 55.2 and/		
2.	With regard to the elements of the international application, this receiving Office in response to an invitation under Article 14 arthis report):	report is based on (replacement s e referred to in this report as "o	theels which have been jurnished to the riginally filed" and are not annexed to
	the international application as originally filed/furnished		
	the description:		as ani ai nolls: Flod/Granished
	pages <u>1-15</u>		
	pages*		
	pages*	received by this Authority on	
	the claims:		
	nos.		as originally filed/furnished
	nos.*	as amended (togethe	er with any statement) under Article 19
	nos.* 1-34	received by this Authority on	
	nos.*	received by this Authority on	
	the drawings:		
	sheets 1/6-6/6		as originally filed/furnished
	sheets*	received by this Authority on	
	sheets*		
İ	a sequence listing and/or any related table(s) - see Supplem		
3.	The amendments have resulted in the cancellation of:		
	the description, pages		
Ì	the claims, nos.		
	the drawings, sheets/figs		
	the sequence listing (specify):		
1	any table(s) related to sequence listing (specify):		
4.	This report has been established as if (some of) the amen they have been considered to go beyond the disclosure 35 f	dments annexed to this report and iled, as indicated in the Supplementary	d listed below had not been made, since ental Box (Rule 70.2(c)).
	the description, pages		
	the claims, nos.		
	the drawings, sheets/figs		
	the sequence listing (specify):		
	any table(s) related to sequence listing (specify):		
L *	If item 4 applies, some or all of those sheets may be marked "su	perseded."	

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Bo		Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1.	Statement				
	Novelty (N)		Claims	1-34	YES
			Claims		NO
Inventive step (IS)		(IS)	Claims		YES
			Claims	1-34	NO
	Industrial appl	icability (IA)	Claims	1-34	YES
			Claims		NO

2. Citations and explanations (Rule 70.7)

Reference is made to the following documents:

D1: DE 299 10 803 U (VAW ALUMINIUM TECHNOLOGIE GMBH) 16 September 1999;

D2: US-B1-6 436 270 (LARS GÖRAN SANDER)
20 August 2002.

1. INDEPENDENT CLAIMS

The present application does not fulfil the requirements set forth in PCT Article 33(1) because the subject matter of **claims 1 and 26** does not involve an inventive step as defined in PCT Article 33(3).

- 1.1 Document D1, which is considered to be the prior art closest to the subject matter of claim 1, describes (the references between parentheses apply to said document):
 - a method for monitoring the addition of powder
 materials to an electrolysis cell for producing

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aluminium, which cell is provided with a powder-dispensing device and a boring device that has a crust breaker (page 1, lines 1-2).

Said method makes it possible to detect a malfunction in the crust breaking device and is based on the measurement of the time required for crust breaker movement (page 2, lines 14-17).

More specifically, the method includes steps of:

- providing the boring device with a lowerposition detector (page 13, lines 1-5);
- detecting the position of said crust breaker and measuring the time required for movement thereof to a predetermined position, the upper position of said crust breaker (page 12, line 26 to page 13, line 6);
- comparing the time measured with a time interval (page 13, lines 17-18);
- determining that said boring device operates properly (or improperly) if the times measured are inside (or outside) said time interval (respectively) (page 13, lines 9-14), and
- performing an appropriate operation in the event of boring device malfunction (page 15, line 21 to page 16, line 6).

It follows that the subject matter of claim 1 differs from the teaching in D1 in that:

- the time is accurately measured between two separate positions, the starting position and the lower position, while said crust breaker is

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being lowered.

The effect of this technical feature is to provide a simple, more accurate diagnostic of the supply operation.

The problem that the present invention is intended to solve can therefore be considered to be that of enhancing the method for monitoring the addition of powder materials to an electrolysis cell for producing aluminium in such a way as to provide a simple, more accurate diagnostic of the supply operation at said crust breaker.

The solution to this problem, as proposed in claim 1 of the present application, is not considered to involve an inventive step (PCT Article 33(3)), for the following reasons:

The detection of a lower position in <u>combination</u> with the measurement of the time required for crust breaker lowering is known from the prior art (cf. D2, column 1, line 62 to column 2, line 5). The subject matter in D2 relates to the detection of improper crust breaker operation when said crust breaker comes into contact with the crust (column 1, lines 20-25 and lines 57-61). The measurement therefore relates to the time required for crust breaker lowering (figure 2) and the aim is to verify that said crust breaker has effectively broken the crust and is in contact with the melt. Figure 2 in document D2 clearly

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shows an accurate measurement of the lowering time and the boring time of said crust breaker. In D2, the lower position is determined by crust breaker contact with the liquid electrolyte (column 3, lines 10-11). It follows that said lower position is determined in the same manner as the one described in the present application (claim 19, the description, page 9, lines 29-30). A person skilled in the art, faced with the problem of enhancing this monitoring method, would find features in D2 that can be combined with the method in D1 in such a way as to arrive at an enhanced monitoring method as per claim 1 without having to exercise any inventive skill.

Similarly, the corresponding monitoring system for implementing the method can be derived from the combination of D1 (page 12, line 19 to page 16, line 6) with D2 (claim 1). Indeed, in D1 as in D2, the subject matter of the disclosed inventions relates to a method for monitoring supply operations to an electrolysis cell for producing aluminium by means of fused salt electrolysis, and to a monitoring system suitable for implementing said method. As a result, claim 26 does not appear to be inventive (PCT Article 33(3)).

2. DEPENDENT CLAIMS

Dependent claims 2-25 and 27-34 do not contain any features which, in combination with the features of any one of the claims to which they refer,

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fulfil the PCT requirements of novelty and inventive step (PCT Article 33(2) and 33(3)).

3. CLARITY

The application does not fulfil the requirements set forth in PCT Article 6 because claims 1, 19 and 26 are not clear.

The fact that the measurements must not be carried out directly on the cell is clear from page 3 (lines 1-5) of the description. The essential nature of this feature is also apparent from figures 5 and 6 of the present application, i.e. the only detectors illustrated in said figures are associated not with the crust breaker per se but with the piston (reference sign 36 in figures 5 and 6).

Since independent claims 1 and 26 do not contain this feature, they do not fulfil the requirements set forth in PCT Article 6 in conjunction with PCT Rule 6.3(b), which stipulate that each independent claim must contain all of the technical features essential for the definition of the invention.

What is more, **claim 19** and the description of the present application (page 9, lines 29-30) clearly show that the predetermined lower position is optionally the surface of the liquid electrolyte bath. Since this surface is subject to variations

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	in height during electrolysis, the detection of	
	the lower position must, in this case, be	
	performed in relation to measurements carried out	
	directly on the cell. This is inconsistent with	
	the description, page 3, lines 1-5, and is,	
	consequently, contrary to PCT Article 6.	
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